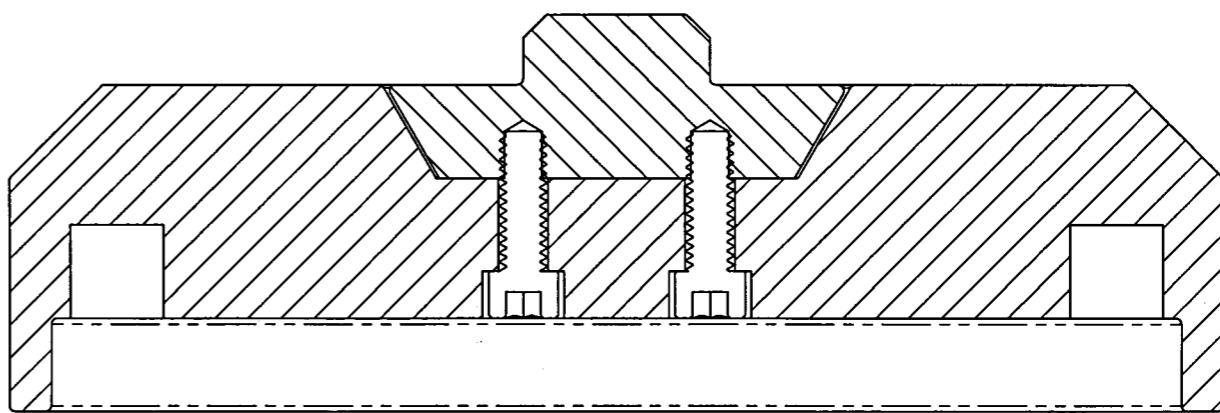
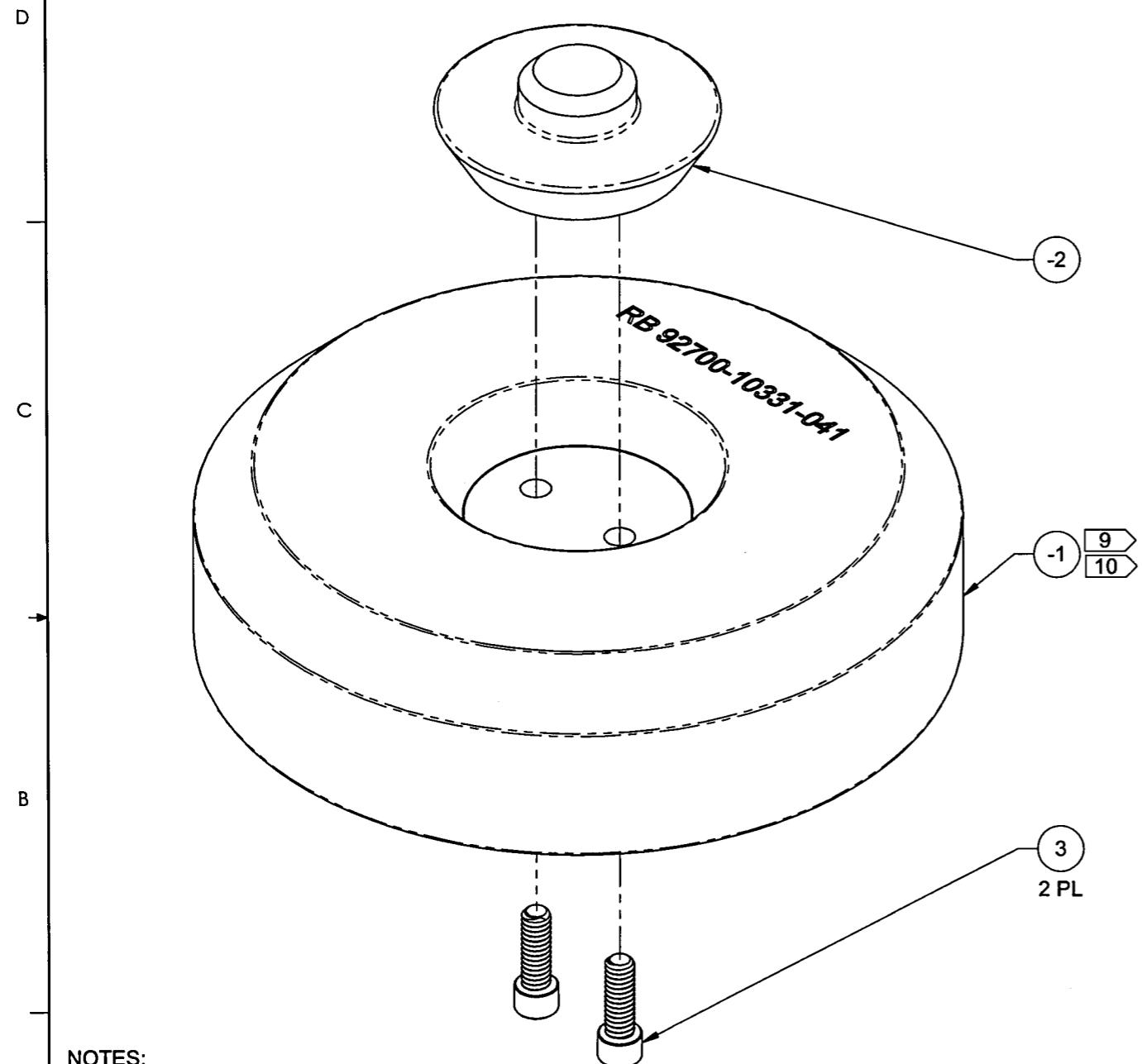


ITEM #	QTY	PART #	PART TITLE
-1	1	RB 92700-10331-041-1	BASE
-2	1	RB 92700-10331-041-2	END CAP
3	2	McMaster#92196A540 OR EQUIV	SS SOCKET HEAD SCREW 1/4"-20 x 3/4" LG.



RB 92700-10331-041 M/R SHAFT THREAD PROTECTOR

11

NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: N/A
7) IDENTIFICATION: N/A
8) ASSEMBLE AS SHOWN
9) APPLY RED THREADLOCKER LOCTITE 263/262 ON THREADS OF ITEMS 3 THEN ASSEMBLE WITH ITEM -2 AND REMOVE EXCESS
10) INSTALL ITEMS 3 HAND TIGHT
11) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

A	NEW ISSUE	18-638	KPT
REV.	DESCRIPTION	ECN #	BY
DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	VM		
MFG. APPR.	JFS		
APPROVED	VJ	TOOL PART #	RB 92700-10331-041
		REV. A	SHEET 1 OF 3
		TITLE	M/R SHAFT THREAD PROTECTOR
		SCALE	NTS
	DATE 9/10/2018	COPRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

